



Speed Nut complete set



- ▶ Up to 3-times faster than conventional punching tools

Characteristics

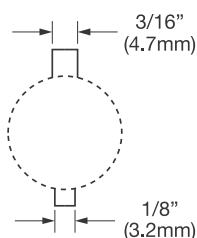
- Compatible with all Greenlee hand-operated and battery powered hydraulic punches
- Easy and quick handling as the screwing up and screwing down of the counter nut is not required

Suitable for

- Square punches from 46 x 46 mm and rectangular punches from 33.3 x 66.7 mm

Item	Part No.	
Speed Nut complete set	SLSN34	
Scope of supply	Part No.	Page
Speed Nut draw stud	SLSNDS34	
Quick-action bayonet coupling	SLSNN34	

Keyway punch



- ▶ Time-saving punching of slots for anti-twist protected parts
- ▶ Long service life

Suitable for

- Mild steel (St37) to 3 mm thick
- Manual operation

Item	Part No.	
Keyway punch	50265342	
Accessories	Part No.	Page
Spare punch for keyway punch	50265369	
Spare die for keyway punch	50265385	

Hydraulic punch driver Quick Draw™ 7804E



- ▶ Ideal for fast, straight-on front panel punching
- ▶ Compact design
- ▶ Very robust

Characteristics

- Hand hydraulic punch driver with straight head

Suitable for

- Special shape punches up to a maximum size of 68 x 68 mm or 35 x 65 mm
- Round punches up to ISO 63 (64 mm dia.)

Additional information

- Accompanying draw studs to 64 mm ST37 are suitable

Technical data		
Dimension	321 x 110 x 70 mm	
Punching force	80 kN	
Weight	2.5 kg	
Item	Part No.	
Quick Draw™ 7804E	50342916	
Scope of supply	Part No.	Page
Hand hydraulic punch 7804E	50342886	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9.5 mm	50339672	426
Plastic case	50352024	

Hydraulic punch Quick Draw 90™ 7904E



- ▶ Ideal for fast, straight-on front panel punching
- ▶ Head rotates 180° for maximum flexibility
- ▶ Very robust

Characteristics

- Compact design
- Hand hydraulic punch driver with 90° head

Suitable for

- Special shape punches up to a maximum size of 68 x 68 mm or 35 x 65 mm
- Round punches up to ISO 63 (64 mm dia.)

Additional information

- Accompanying draw studs to 64 mm ST37 are suitable

Technical data		
Dimension	312 x 110 x 65 mm	
Punching force	80 kN	
Weight	3.4 kg	
Item	Part No.	
Quick Draw 90™ 7904E	50342991	
Scope of supply	Part No.	Page
Hand hydraulic punch 7904E	50337866	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	426
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9.5 mm	50339672	426
Plastic case	50352024	

Manual hydraulic punch



- ▶ Flexible head for multi-purpose use even in confined areas

Characteristics

- Rotatable/Swivel

Suitable for

- Special shape punches up to a maximum size of 68 x 68 mm or 35 x 65 mm
- Round punches up to ISO 63 (64 mm dia.)

Additional information

- Hand-operated hydraulic punch incl. draw stud, pilot drill and spacer in plastic case
- Without hole
- Accompanying draw studs to 64 mm ST37 are suitable

Technical data		
Dimension	340 x 150 x 85 mm	
Punching force	80 kN	
Weight	2.2 kg	
Revolving/rotatable	360°	
Item	Part No.	
Manual hydraulic punch	52033843	
Scope of supply	Part No.	Page
Draw stud for hydraulic operation 9.5 mm to 19 mm, 122 mm	52042827	
HSS Co5 step bit	52049371	
Spacer, short	50032488	
Plastic case		

Hydraulic punch with hand pump



► Compact design

Characteristics

- With hand pump, hose and cylinder

Suitable for

- All punches up to 144.1 mm round and 138 x 138 mm square
- St37 up to 3.5 mm and 3.5 mm V2A (depending on punch size)

Operation

- Hydraulic

Additional information

- When used with Speed Punch use the following draw studs: 52066000 (to ISO 25), 50032488, 52058897 (from ISO 25)

Technical data		
Punching force	110 kN	
Weight	8.3 kg	
Item	Part No.	
Hydraulic punch with hand pump	50159062	
Scope of supply	Part No.	Page
Hydraulic cylinder	50170910	
Draw stud for hydraulic operation 9.5 mm to 19 mm, 122 mm	52042827	
Spacer, short	50032488	
Spacer bush, medium	51032490	
Spacer bush 38 mm, long	50069047	
Kwik Stepper™ step bit 12.7 mm	50344102	466
767 Hydraulic hand pump	50132849	490
Hydraulic hose 6.4 mm dia. x 0.9 m	50383167	498
Draw stud for hydraulic operation 19.0 x 137 mm	52045040	



Punching

Punching tools and sets

Hydraulic punch with foot pump



Characteristics

- With foot pump, hose and cylinder

Suitable for

- Up to 144.1 mm round and 138 x 138 mm square
- St37 up to 3.5 mm and 3.5 mm V2A (depending on punch size)

Operation

- Hydraulic

Additional information

- When used with Speed Punch use the following draw studs: 52066000 (to ISO 25), 50032488, 52058897 (from ISO 25)

Technical data		
Punching force	110 kN	
Weight	15.2 kg	
Item	Part No.	
Hydraulic punch with foot pump	50250973	
Scope of supply	Part No.	Page
Hydraulic cylinder	50170910	
Spacer, short	50032488	
Spacer bush, medium	51032490	
Spacer bush 38 mm, long	50069047	
Kwik Stepper™ step bit 12.7 mm	50344102	466
1725 Hydraulic foot pump	50313533	490
Hydraulic hose 6.4 mm dia. x 3 m	50377299	498
Draw stud for hydraulic operation 9.5 mm to 19 mm, 122 mm	52042827	
Draw stud for hydraulic operation 19.0 x 137 mm	52045040	

Thread grease



- ▶ Increases the service life
- ▶ Prevents "seizing"
- ▶ Screw and nut threads resistant to wear

Suitable for

- Statically and dynamically high stressed thread connections

Item	Part No.
Draw stud thread grease, 30 g	50115472

Portable C-frame punch driver, 15.2 - 34.6 mm



► Fast, one shot punching - no pre-drilling of pilot holes required

Additional information

- For actuation we recommend hydraulic foot pump 1725, Part No. 50313533, hand pump 767, Part No. 50132849 or pumps EHP4 and AHP700L
- When using the AHP700L adapter CMGSK is required

Technical data		
Throat	200 mm	
Weight	6.8 kg	
Punching capacity	up to 3 mm St37	
Punching range	15.2 - 34.6 mm	
Item	Part No.	
Portable C-frame punch driver 1731	50159119	
Scope of supply	Part No.	Page
Punch adapter 9.5 mm	50132768	
Punch adapter 19 mm	50132776	
Punch Pg 16	51040060	
Punch Pg 21	51040080	
Punch 34.6 mm	50040103	
Die Pg 16 (22.5 mm)	50120875	
Die Pg 21 (28.3 mm)	50120867	
Die 34.6 mm	50120859	
Metal case	50166344	
Accessories	Part No.	Page
Punch Pg 9 (15.2 mm)	50213164	
Die Pg 9 (15.2mm)	50185578	
Punch Pg 11 (18.6 mm)	50177001	
Die Pg 11 (18.6 mm)	50185586	
Punch Pg 13 (20.4 mm)	50176978	
Die Pg 13 (20.4 mm)	50185594	
Punch 30.5 mm (oil-tight)	50362828	
Die ISO 16	50766421	
Die ISO 20	50766438	
Die ISO 25	50766445	
Die ISO 32	50766452	
Punch ISO 25	50039865	
Punch ISO 32	50244590	



Portable C-frame punch driver, 15.2 - 115.4 mm



Suitable for

- For use with standard punches and dies, punching range 15.2 to 115.4 mm

Additional information

- For actuation we recommend hydraulic hand pump 755, Part No. 50156772 or pumps EHP4 and AHP700L
- When using the AHP700L adapter CMGSK is required

Technical data

Throat	200 mm
Weight	27 kg
Punching capacity	up to 3 mm St37
Punching range	15.2 to 115.4 mm

Item	Part No.	
Portable C-frame punch driver 1732	50273612	
Scope of supply	Part No.	Page
Die adapter 9.5 mm	50117912	
Die adapter 19 mm	50117904	
Die adapter 28.6 mm	50117890	
Die adapter 9.5 mm	50132660	
Die adapter 19 mm	50132679	
Die adapter 28.6 mm	50132687	
Hexagonal nut	90542657	
Metal case	50273353	
Accessories	Part No.	Page
Punch Pg 9 (15.2 mm)	50213164	
Die Pg 9 (15.2mm)	50185578	
Punch Pg 11 (18.6 mm)	50177001	
Die Pg 11 (18.6 mm)	50185586	
Punch Pg 13 (20.4 mm)	50176978	
Die Pg 13 (20.4 mm)	50185594	
Punch 30.5 mm (oil-tight)	50362828	
Die ISO 16	50766421	
Die ISO 20	50766438	
Die ISO 25	50766445	
Die ISO 32	50766452	
Punch ISO 25	50039865	
Punch ISO 32	50244590	

LSK 120 Hydraulic hole punching head - basic tool



- ▶ Fast and precise cutting
- ▶ Punching in just a few seconds
- ▶ Compact design permits working in tight areas

Suitable for

- Aluminium, copper and steel with a tensile strength to 470 N/mm² to 10 mm thick
- Hole diameters: 6.5 - 17 mm
- Centric punching: 120 mm max. material width
- Drive with EHP 4 and AHP 700-L

Additional information

- Drive with EHP 4 and AHP 700-L available; adapter CMGSK required

Technical data

Max. operating pressure	max. 700 bar
Max. compressive force	160 kN
Dimension	234 x 174 x 88 mm
Weight	9.5 kg

Item	Part No.	
Hydraulic hole punching head LSK 120	50052110	
Accessories	Part No.	Page
Perforated die 6.5 mm dia.	50052276	480
Punch and die 8,5 mm dia.	50052284	480
Punch and die 11 mm dia.	50052292	480
Punch and die 13 mm dia.	50052306	480
Punch and die 15 mm dia.	50052314	480
Punch and die 17 mm dia.	50052322	480

Slug Buster® punch set for all applications from ISO 16 - 40



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® punch set ISO 16 to 40	50366920	
Scope of supply	Part No.	Page
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Draw studs for manual operation 9.5 x 40 mm	50000420	423
Draw studs for manual operation 19.0 x 55 mm	50040405	423
Ratchet	50349414	
Kwik Stepper™ step bit 9.7 mm	50360183	466
Plastic case	50366858	



Slug Buster® hand hydraulic punch driver set PG 9 - PG 21, 30.5 mm



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set PG 9 to PG 21 and 30.5 mm	50356119SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7804E	50342886	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	424
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set PG 9 - 21, 30.5 mm	50323989SET	455
Plastic case	50352024	

Slug Buster® hand hydraulic 90° punch driver set PG 9 - PG 21, 30.5 mm



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set PG 9 to PG 21 and 30.5 mm	50356151SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7904E	50337866	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	424
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set PG 9 - 21, 30.5 mm	50323989SET	455
Plastic case	50352024	

Slug Buster® hand hydraulic punch driver set ISO 16 - 40



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set ISO 16 to 40	50356143SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7804E	50342886	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	424
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Plastic case	50352024	

Slug Buster® hand hydraulic 90° punch driver set ISO 16 - 40



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set ISO 16 to 40	50356160SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7904E	50337866	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	426
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Plastic case	50352024	



Punching

Punching tools and sets

Hand hydraulic punching set 90° ISO 16 - 40



► Flexible head for multi-purpose use even in confined areas

Suitable for

- Special shape punches up to a maximum size of 68 x 68 mm or 35 x 65 mm
- Round punches up to ISO 63 (64 mm dia.)

Item	Part No.	
Hand hydraulic punching set ISO 16 - 40	52034233	
Scope of supply	Part No.	Page
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Draw stud for hydraulic operation 9.5 mm to 19 mm, 122 mm	52042827	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	426
Spacer, short	50032488	
HSS Co5 step bit	52049371	
Plastic case		

Slug Buster® punch set ISO 16 – 40



► For quick, clean, effortless and burr-free holes
► Split slugs fall free and can be removed easily

Suitable for

- Mild steel (St37), plastic and aluminium to 3.0 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including punch and die incl. plastic case

Item	Part No.	
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	
Accessories	Part No.	Page
Plastic case	KKIS016B63	

Slug Buster® punch set ISO 16 – 63



► Long product life
► Very easy to use

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including punch and die incl. plastic case

Item	Part No.	
Slug Buster® punch set ISO 16/20/25/32/40/50/63	50068920SET	
Accessories	Part No.	Page
Plastic case	KKIS016B63	