

LSK 120 Hydraulic hole punching head - basic tool



- ▶ Fast and precise cutting
- ▶ Punching in just a few seconds
- ▶ Compact design permits working in tight areas

Suitable for

- Aluminium, copper and steel with a tensile strength to 470 N/mm² to 10 mm thick
- Hole diameters: 6.5 - 17 mm
- Centric punching: 120 mm max. material width
- Drive with EHP 4 and AHP 700-L

Additional information

- Drive with EHP 4 and AHP 700-L available; adapter CMGSK required

Technical data

Max. operating pressure	max. 700 bar
Max. compressive force	160 kN
Dimension	234 x 174 x 88 mm
Weight	9.5 kg

Item	Part No.	
Hydraulic hole punching head LSK 120	50052110	
Accessories	Part No.	Page
Perforated die 6.5 mm dia.	50052276	480
Punch and die 8,5 mm dia.	50052284	480
Punch and die 11 mm dia.	50052292	480
Punch and die 13 mm dia.	50052306	480
Punch and die 15 mm dia.	50052314	480
Punch and die 17 mm dia.	50052322	480

Slug Buster® punch set for all applications from ISO 16 - 40



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® punch set ISO 16 to 40	50366920	
Scope of supply	Part No.	Page
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Draw studs for manual operation 9.5 x 40 mm	50000420	423
Draw studs for manual operation 19.0 x 55 mm	50040405	423
Ratchet	50349414	
Kwik Stepper™ step bit 9.7 mm	50360183	466
Plastic case	50366858	



Slug Buster® punch set for all applications from PG 9 to PG 21 and 30.5 mm



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® punch set PG 9 to PG 21 and 30.5 mm	50366904	
Scope of supply	Part No.	Page
Slug Buster® punch set PG 9 - 21, 30.5 mm	50323989SET	455
Draw studs for manual operation 9.5 x 40 mm	50000420	423
Ratchet	50349414	
Kwik Stepper™ step bit 9.7 mm	50360183	466
Plastic case	50366858	

Slug Buster® punch set for ISO 16 - 63



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® punch set ISO 16 to 63	50366939	
Scope of supply	Part No.	Page
Slug Buster® punch set ISO 16 - 63	50068920SET	454
Draw studs for manual operation 9.5 x 40 mm	50000420	423
Draw studs for manual operation 19.0 mm x 75 mm	50040421	423
Ratchet	50349414	
Kwik Stepper™ step bit 9.7 mm	50360183	466
Plastic case	50366858	

Slug Buster® punch set for all applications from PG 9 - 48 and 30.5 mm



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® punch set PG 9 to PG 48 and 30.5 mm	50366912	
Scope of supply	Part No.	Page
Draw studs for manual operation 9.5 x 40 mm	50000420	423
Draw studs for manual operation 19.0 x 55 mm	50040405	423
Ratchet	50349414	
Slug Buster® punch set PG 9 - 48, 30.5 mm	50328034SET	455
Plastic case	50366858	

Speed Punch™ Set ISO 16 – 40



- ▶ Up to 3-times faster than conventional punching tools
- ▶ Easy and quick handling as the screwing and unscrewing of the counter nut is not required
- ▶ Compatible with all Greenlee hand-operated and battery powered hydraulic tools
- ▶ No greasing of the draw stud required

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including draw stud, cramp, punch and die incl. plastic case

Item	Part No.	
Speed Punch™ punch set ISO 16/20/25/32/40	52055439SET	
Scope of supply	Part No.	Page
Punch and die ISO 16 (16.2 mm)	52055431	422
Punch and die ISO 20 (20.4 mm)	52055432	422
Punch and die ISO 25 (25.4 mm)	52055434	422
Punch and die ISO 32 (32.5 mm)	52055435	422
Punch and die ISO 40 (40.5 mm)	52055436	422
Speed Lock and draw stud 9.5 mm for ISO 16/20/25 and PG 16	52055439	422
Speed Lock and draw stud 19.0 mm for ISO 32/40/50/63	52055440	422
Plastic case	KKSPISO16B63	
Accessories	Part No.	Page
Plastic case	KKSPISO16B63	



Speed Punch™ Set ISO 16 – 63



- ▶ Up to 3-times faster than conventional punching tools
- ▶ Easy and quick handling as the screwing and unscrewing of the counter nut is not required
- ▶ Compatible with all Greenlee hand-operated and battery powered hydraulic tools
- ▶ No greasing of the draw stud required

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including draw stud, cramp, punch and die incl. plastic case

Item	Part No.	
Speed Punch™ Set ISO 16 – 63	52055440SET	
Scope of supply	Part No.	Page
Punch and die ISO 16 (16.2 mm)	52055431	422
Punch and die ISO 20 (20.4 mm)	52055432	422
Punch and die ISO 25 (25.4 mm)	52055434	422
Punch and die ISO 32 (32.5 mm)	52055435	422
Punch and die ISO 40 (40.5 mm)	52055436	422
Punch and die ISO 50 (50.8 mm)	52055437	422
Punch and die ISO 63 (64.0 mm)	52055438	422
Speed Lock and draw stud 9.5 mm for ISO 16/20/25 and PG 16	52055439	422
Speed Lock and draw stud 19.0 mm for ISO 32/40/50/63	52055440	422
Plastic case	KKSPISO16B63	
Accessories	Part No.	Page
Plastic case	KKSPISO16B63	

Slug-Splitter® punch set (stainless steel) ISO 16 - 40



- ▶ Unique punch profile
- ▶ Split slugs fall free and can be removed easily

Suitable for

- Stainless steel (V2A), mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 19 mm dia., pilot drill 20.5 mm dia. 50344030
draw stud 11.1 mm dia., pilot drill 12.7 mm dia. 50344102

Item	Part No.	
Slug-Splitter® punch set (stainless steel) ISO 16/20/25/32/40	50766803	
Scope of supply	Part No.	Page
Slug-Splitter® punch (stainless steel) 16.2 mm	50069527	421
Slug-Splitter® punch (stainless steel) 20.4 mm	50069543	421
Slug-Splitter® punch (stainless steel) 25.4 mm	50069560	421
Slug-Splitter® punch (stainless steel) 32.5 mm	50069594	421
Slug-Splitter® punch (stainless steel) 40.5 mm	50069616	421
Draw stud for hydraulic operation 11.1 mm to 19 mm, 108 mm	50294512	424
Draw stud for hydraulic operation 19 x 140 mm	50294520	424
Plastic case	KKSSISO16B63	

Slug-Splitter® punch set (stainless steel) ISO 16 - 63



- ▶ Unique punch profile
- ▶ Split slugs fall free and can be removed easily

Suitable for

- Stainless steel (V2A), mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 19 mm dia., pilot drill 20.5 mm dia. 50344030
draw stud 11.1 mm dia., pilot drill 12.7 mm dia. 50344102

Item	Part No.	
Slug-Splitter® punch set (stainless steel) ISO 16/20/25/32/40/50/63	50766797	
Scope of supply	Part No.	Page
Slug-Splitter® punch (stainless steel) 16.2 mm	50069527	421
Slug-Splitter® punch (stainless steel) 20.4 mm	50069543	421
Slug-Splitter® punch (stainless steel) 25.4 mm	50069560	421
Slug-Splitter® punch (stainless steel) 32.5 mm	50069594	421
Slug-Splitter® punch (stainless steel) 40.5 mm	50069616	421
Slug-Splitter® punch (stainless steel) 50.8 mm	50069632	421
Slug-Splitter® punch (stainless steel) 64 mm	50069667	421
Draw stud for hydraulic operation 11.1 mm to 19 mm, 108 mm	50294512	424
Draw stud for hydraulic operation 19 x 140 mm	50294520	424
Plastic case	KKSSISO16B63	



Slug Buster® hand hydraulic punch driver set PG 9 - PG 21, 30.5 mm



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set PG 9 to PG 21 and 30.5 mm	50356119SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7804E	50342886	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	424
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set PG 9 - 21, 30.5 mm	50323989SET	455
Plastic case	50352024	

Slug Buster® hand hydraulic 90° punch driver set PG 9 - PG 21, 30.5 mm



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set PG 9 to PG 21 and 30.5 mm	50356151SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7904E	50337866	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	424
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set PG 9 - 21, 30.5 mm	50323989SET	455
Plastic case	50352024	

Slug Buster® hand hydraulic punch driver set ISO 16 - 40



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set ISO 16 to 40	50356143SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7804E	50342886	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	424
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Plastic case	50352024	

Slug Buster® hand hydraulic 90° punch driver set ISO 16 - 40



Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm thick

Operation

- Hydraulic

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Item	Part No.	
Slug Buster® hand hydraulic punch driver set ISO 16 to 40	50356160SET	
Scope of supply	Part No.	Page
Hand hydraulic punch 7904E	50337866	
Draw stud for punch with hydraulic operation 9.5 x 71 mm	51300430	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	426
Spacer, short	50032488	
Adapter 19.0 x 48 mm with internal thread 9,5 mm	50339672	426
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Plastic case	50352024	



Punching

Punching tools and sets

Hand hydraulic punching set 90° ISO 16 - 40



► Flexible head for multi-purpose use even in confined areas

Suitable for

- Special shape punches up to a maximum size of 68 x 68 mm or 35 x 65 mm
- Round punches up to ISO 63 (64 mm dia.)

Item	Part No.	
Hand hydraulic punching set ISO 16 - 40	52034233	
Scope of supply	Part No.	Page
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	454
Draw stud for hydraulic operation 9.5 mm to 19 mm, 122 mm	52042827	
Draw stud for hydraulic operation 19.0 x 105 mm	50318721	426
Spacer, short	50032488	
HSS Co5 step bit	52049371	
Plastic case		

Slug Buster® punch set ISO 16 – 40



► For quick, clean, effortless and burr-free holes
► Split slugs fall free and can be removed easily

Suitable for

- Mild steel (St37), plastic and aluminium to 3.0 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including punch and die incl. plastic case

Item	Part No.	
Slug Buster® punch set ISO 16/20/25/32/40	50356178SET	
Accessories	Part No.	Page
Plastic case	KKIS016B63	

Slug Buster® punch set ISO 16 – 63



► Long product life
► Very easy to use

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including punch and die incl. plastic case

Item	Part No.	
Slug Buster® punch set ISO 16/20/25/32/40/50/63	50068920SET	
Accessories	Part No.	Page
Plastic case	KKIS016B63	

Slug Buster® punch set PG 9 - 21, 30.5 mm



- ▶ Unique punch profile
- ▶ Split slugs fall free and can be removed easily

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including punch and die incl. plastic case

Item	Part No.	
Slug Buster® punch set PG 9/11/13/16/21 and 30.5 mm	50323989SET	
Accessories	Part No.	Page
Plastic case	KKPG9B48	

Slug Buster® punch set PG 9 - PG 48, 30.5 mm



- ▶ Unique punch profile
- ▶ Split slugs fall free and can be removed easily

Suitable for

- Mild steel (St37), plastic and aluminium up to 3.5 mm

Operation

- Manual

Predrilling

- Draw stud 9.5 mm dia., pilot drill 9.7 mm dia. 50360183
draw stud 19.0 mm dia., pilot drill 20.5 mm dia. 50344030

Scope of supply

- Complete system including punch and die incl. plastic case

Item	Part No.	
Slug Buster® punch set PG 9/11/13/16/21/29/36/48 and 30.5 mm	50328034SET	
Accessories	Part No.	Page
Plastic case	KKPG9B48	